



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D3319-1

Job Sheet 205906



Part No: D3319-1

Job Qty: 12 pcs

Part Name: Forward Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/20/20

Job Tracking No:

Due Date: 2/20/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IPP: B 05.10.14 Added step 9, dwg rev B KJ/EC IPP Rev:C Now on Waterjet 06-10-26 JLM IPP REV:D  
17.10.25 AS PER DWG REV.D DD VERF:JFS

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |  | Lead Time | Sign-off       |
|-------|---------------------|--------|------------|----------|-----------|---------|-----------------------|--|-----------|----------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier |  |           |                |
| 100   | Waterjet - Flow - 1 | 12 pcs |            | 2/20/20  | 0.17      | 1.25    | Waterjet - Flow       |  |           | pc 20/02/10    |
|       |                     |        |            |          |           |         | Waterjet - Omax       |  |           |                |
| 110   | QC 2                | 12 pcs |            | 2/20/20  | 0.00      | 0.00    | QC 2 - 1              |  |           | pc 20/02/10 TF |
|       |                     |        |            |          |           |         | QC 2 - 12             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 14             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 17             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 19             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 2              |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 20             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 22             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 23             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 25             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 32             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 33             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 35             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 39             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 4              |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 40             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 44             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 45             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 48             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 49             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 50             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 51             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 52             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 57             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 62             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 63             |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 8              |  |           |                |
|       |                     |        |            |          |           |         | QC 2 - 66             |  |           |                |



Container No: S254200



rD3319-1

b No: 205906

rial No/Batch: S254200

vision: D

nector:

Dart Aerospace  
1270 Aberdeen St  
Hawkesbury, ON K6A  
CANADA  
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|     |                            |           |         |           |                             |
|-----|----------------------------|-----------|---------|-----------|-----------------------------|
|     |                            |           |         | QC 2 - 64 |                             |
|     |                            |           |         | QC 2 - 65 |                             |
|     |                            |           |         | QC 2 - 5  |                             |
|     |                            |           |         | QC 2 - 71 |                             |
|     |                            |           |         | QC 2 - 73 |                             |
|     |                            |           |         | QC 2 - 69 |                             |
|     |                            |           |         | QC 2 - 76 |                             |
| 120 | QC 8                       | 12<br>pcs | 2/20/20 | 0.00 0.00 | QC 8 - 12                   |
|     |                            |           |         |           | QC 8 - 14                   |
|     |                            |           |         |           | QC 8 - 17                   |
|     |                            |           |         |           | QC 8 - 20                   |
|     |                            |           |         |           | QC 8 - 25                   |
|     |                            |           |         |           | QC 8 - 3                    |
|     |                            |           |         |           | QC 8 - 32                   |
|     |                            |           |         |           | QC 8 - 33                   |
|     |                            |           |         |           | QC 8 - 35                   |
|     |                            |           |         |           | QC 8 - 39                   |
|     |                            |           |         |           | QC 8 - 4                    |
|     |                            |           |         |           | QC 8 - 44                   |
|     |                            |           |         |           | QC 8 - 45                   |
|     |                            |           |         |           | QC 8 - 49                   |
|     |                            |           |         |           | QC 8 - 58                   |
|     |                            |           |         |           | QC 8 - 8                    |
|     |                            |           |         |           | QC 8 - 9                    |
|     |                            |           |         |           | QC 8 - 68                   |
|     |                            |           |         |           | QC 8 - 67                   |
|     |                            |           |         |           | QC 8 - 1 (A)                |
|     |                            |           |         |           | QC 8 - 47                   |
|     |                            |           |         |           | QC 8 - 40                   |
|     |                            |           |         |           | QC 8 - 52                   |
|     |                            |           |         |           | QC 8 - 23                   |
|     |                            |           |         |           | QC 8 - 57                   |
|     |                            |           |         |           | QC 8 - 76                   |
|     |                            |           |         |           | QC 8 - 61                   |
| 140 | Small Fab - Brake NC - B4B | 12<br>pcs | 2/20/20 | 0.25 0.87 | Small Fab - Brake - 1 - B4B |
|     |                            |           |         |           | Small Fab - Brake - 2 - B4B |
|     |                            |           |         |           | Small Fab - Brake - 3 - B4B |
| 150 | QC 5                       | 12<br>pcs | 2/20/20 | 0.00 0.00 | QC 5 - 10                   |
|     |                            |           |         |           | QC 5 - 12                   |
|     |                            |           |         |           | QC 5 - 17                   |
|     |                            |           |         |           | QC 5 - 18                   |
|     |                            |           |         |           | QC 5 - 19                   |
|     |                            |           |         |           | QC 5 - 22                   |
|     |                            |           |         |           | QC 5 - 24                   |
|     |                            |           |         |           | QC 5 - 3                    |
|     |                            |           |         |           | QC 5 - 43                   |
|     |                            |           |         |           | QC 5 - 49                   |
|     |                            |           |         |           | QC 5 - 51                   |
|     |                            |           |         |           | QC 5 - 58                   |
|     |                            |           |         |           | QC 5 - 68                   |
|     |                            |           |         |           | QC 5 - 9                    |
|     |                            |           |         |           | QC 5 - 50                   |
|     |                            |           |         |           | QC 5 - 30                   |
|     |                            |           |         |           | QC 5 - 40                   |
|     |                            |           |         |           | QC 5 - 61                   |
|     |                            |           |         |           | QC 5 - 81                   |
| 160 | Automated Welding - B4B    | 12        | 2/20/20 | 0.00 3.08 | Automated Welding - 1 -     |

FEB 10 2020

DAS  
40  
9-89DAS  
30  
9-89

FEB 13 2020

N/R



|                                 | pcs        |         |           | B4B                       |             |
|---------------------------------|------------|---------|-----------|---------------------------|-------------|
| 170 QC 10                       | 12<br>pcs  | 2/20/20 | 0.00 0.00 | QC 10 - 10                |             |
|                                 |            |         |           | QC 10 - 18                |             |
|                                 |            |         |           | QC 10 - 24                | DAS         |
|                                 |            |         |           | QC 10 - 43                | 24          |
|                                 |            |         |           | QC 10 - 50                | 9-89        |
|                                 |            |         |           | QC 10 - 58                |             |
|                                 |            |         |           | QC 10 - 9                 |             |
|                                 |            |         |           | QC 10 - 68                |             |
| 180 QC 5                        | 12<br>pcs  | 2/20/20 | 0.00 0.00 | QC 5 - 10                 |             |
|                                 |            |         |           | QC 5 - 12                 |             |
|                                 |            |         |           | QC 5 - 17                 |             |
|                                 |            |         |           | QC 5 - 18                 |             |
|                                 |            |         |           | QC 5 - 19                 |             |
|                                 |            |         |           | QC 5 - 22                 | DAS         |
|                                 |            |         |           | QC 5 - 24                 | 24          |
|                                 |            |         |           | QC 5 - 3                  | 9-89        |
|                                 |            |         |           | QC 5 - 43                 |             |
|                                 |            |         |           | QC 5 - 49                 |             |
|                                 |            |         |           | QC 5 - 51                 |             |
|                                 |            |         |           | QC 5 - 58                 |             |
|                                 |            |         |           | QC 5 - 68                 |             |
|                                 |            |         |           | QC 5 - 9                  |             |
|                                 |            |         |           | QC 5 - 50                 |             |
|                                 |            |         |           | QC 5 - 30                 |             |
|                                 |            |         |           | QC 5 - 40                 |             |
|                                 |            |         |           | QC 5 - 61                 |             |
|                                 |            |         |           | QC 5 - 81                 |             |
|                                 |            |         |           | 190 Spray Paint - 2 - B4B | 12<br>pcs   |
| Spray Paint - 2 - B4B           | RD 20-2-21 |         |           |                           |             |
| Spray Paint - 3 - B4B           |            |         |           |                           |             |
| Spray Paint - 4 - B4B           |            |         |           |                           |             |
| 200 QC 3                        | 12<br>pcs  | 2/20/20 | 0.00 0.00 | QC 3 - 10                 |             |
|                                 |            |         |           | QC 3 - 13                 |             |
|                                 |            |         |           | QC 3 - 15                 |             |
|                                 |            |         |           | QC 3 - 17                 |             |
|                                 |            |         |           | QC 3 - 18                 |             |
|                                 |            |         |           | QC 3 - 2                  |             |
|                                 |            |         |           | QC 3 - 28                 |             |
|                                 |            |         |           | QC 3 - 3                  |             |
|                                 |            |         |           | QC 3 - 30                 |             |
|                                 |            |         |           | QC 3 - 34                 |             |
|                                 |            |         |           | QC 3 - 36                 |             |
|                                 |            |         |           | QC 3 - 41                 |             |
|                                 |            |         |           | QC 3 - 51                 |             |
|                                 |            |         |           | QC 3 - 58                 |             |
|                                 |            |         |           | QC 3 - 59                 |             |
|                                 |            |         |           | QC 3 - 68                 |             |
|                                 |            |         |           | QC 3 - 9                  |             |
|                                 |            |         |           | QC 3 - 40                 |             |
|                                 |            |         |           | QC 3 - 19                 | DAS         |
|                                 |            |         |           | QC 3 - 43                 | 82          |
|                                 |            |         |           | QC 3 - 24                 | 9-89        |
|                                 |            |         |           | QC 3 - 61                 |             |
|                                 |            |         |           | QC 3 - 81                 |             |
| 210 Packaging 3-1 - Stock - B4B | 12<br>pcs  | 2/20/20 | 0.00 0.00 | Packaging 3 - 1 - B4B     |             |
|                                 |            |         |           | Packaging 3 - 2 - B4B     |             |
|                                 |            |         |           | Packaging 3 - 3 - B4B     | DAS         |
|                                 |            |         |           | Packaging 3 - 4 - B4B     | ST446 74    |
|                                 |            |         |           |                           | 9-89        |
|                                 |            |         |           |                           | FEB 21 2020 |
|                                 |            |         |           |                           | FEB 21 2020 |

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|                |     |         |           |                        |      |
|----------------|-----|---------|-----------|------------------------|------|
|                |     |         |           | Packaging 3 - 5 - B4B  |      |
|                |     |         |           | Packaging 3 - 6 - B4B  |      |
|                |     |         |           | Packaging 3 - 7 - B4B  |      |
|                |     |         |           | Packaging 3 - 8 - B4B  |      |
|                |     |         |           | Packaging 3 - 9 - B4B  |      |
|                |     |         |           | Packaging 3 - 10 - B4B |      |
|                |     |         |           | Packaging 3 - 11 - B4B |      |
|                |     |         |           | Packaging 3 - 12 - B4B |      |
|                |     |         |           | Packaging 3 - 13 - B4B |      |
|                |     |         |           | Packaging 3 - 14 - B4B |      |
|                |     |         |           | Packaging 3 - 15 - B4B |      |
|                |     |         |           | Packaging 3 - 16 - B4B |      |
|                |     |         |           | Packaging 3 - 17 - B4B |      |
|                |     |         |           | Packaging 3 - 18 - B4B |      |
|                |     |         |           | Packaging 3 - 19 - B4B |      |
|                |     |         |           | Packaging 3 - 20 - B4B |      |
|                |     |         |           | Packaging 3 - 21 - B4B |      |
|                |     |         |           | Packaging 3 - 22 - B4B |      |
|                |     |         |           | Packaging 3 - 23 - B4B |      |
|                |     |         |           | Packaging 3 - 24 - B4B |      |
|                |     |         |           | Packaging 3 - 25 - B4B |      |
|                |     |         |           | Packaging 3 - 26 - B4B |      |
|                |     |         |           | Packaging 3 - 27 - B4B |      |
|                |     |         |           | Packaging 3 - 28 - B4B |      |
|                |     |         |           | Packaging 3 - 29 - B4B |      |
|                |     |         |           | Packaging 3 - 30 - B4B |      |
|                |     |         |           | Packaging 3 - 31 - B4B |      |
|                |     |         |           | Packaging 3 - 32 - B4B |      |
|                |     |         |           | Packaging 3 - 33 - B4B |      |
|                |     |         |           | Packaging 3 - 34 - B4B |      |
|                |     |         |           | Packaging 3 - 35 - B4B |      |
|                |     |         |           | Packaging 3 - 36 - B4B |      |
|                |     |         |           | Packaging 3 - 37 - B4B |      |
| 220 QC 21 - SA | 12  | 2/20/20 | 0.00 0.00 | QC 21 - SA - 21        | DAS  |
|                | pcs |         |           | QC 21 - SA - 70        | 21   |
|                |     |         |           | QC 21 - SA - 53        | 9-55 |

FEB 20 2020

Part Op 100 - 1-Cut as per Dwg D3319 Dwg Rev: D Prog Rev: D 2-Deburr if necessary

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - QC8- Inspect parts - second check)

140 - (Form as per dwg) 1- Form using DT8326 & DT8261 as per Dwg D3319Rev: \_\_\_\_\_ 2- Form flat on press using DT8776 block

150 - QC5- Inspect part completeness to step on W/O)

160 - 8259 HARDCOAT B: M139127

170 - (QC10- Inspect visual per QSI004- ground welds)

180 - (QC5- Inspect part completeness to step on W/O)

190 - Spray Paint / NDT Room) COAT ENTIRE TOP (CONCAVE ) SURFACE WITH TEXTURE COATING AS PER DWG NOTE 9 SHEET ONE. BATCH: 5247847

200 - (QC3- Inspect Part Finish)

210 - (Identify as per dwg & Stock Location: \_\_\_\_\_)Identify on inside surface using a permanent fine point marker with the following: TCCA-PDA, Dart Aerospace Ltd. P/N: D3319-1, B/N: BXXXXX For Product Eligibility see PDA05-18 and Stock Location: \_\_\_\_\_

220 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item | Component Name     | Quantity            | Operation               | Container      |
|-------------|--------------------|---------------------|-------------------------|----------------|
| M304S18GA   | 304/316 .050 Sheet | 7.5360 sf (.628 ea) | 100-Waterjet - Flow - 1 | <u>5242863</u> |

## Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Waterjet - Flow - 1 | M304S18GA      | 8        | 579       | 0         |



| Part Specifications |             |                                |                  |        |                  |
|---------------------|-------------|--------------------------------|------------------|--------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits           | Type   | Special Comments |
| 1                   | Wearplate   | 4.980inches $\pm$ 0.030        | 5.010<br>4.950   | 4.978  |                  |
| 2                   | Wearplate   | 1.600inches $\pm$ 0.010        | 1.610<br>1.590   | 1.600  |                  |
| 3                   | Wearplate   | 2.660inches $\pm$ 0.010        | 2.670<br>2.650   | 2.665  |                  |
| 4                   | Wearplate   | 3.190inches $\pm$ 0.010        | 3.200<br>3.180   | 3.195  |                  |
| 5                   | Wearplate   | 3.563inches $\pm$ 0.010        | 3.573<br>3.553   | 3.563  |                  |
| 6                   | Wearplate   | 4.710inches $\pm$ 0.030        | 4.740<br>4.680   | 4.705  |                  |
| 7                   | Wearplate   | 0.600inches $\pm$ 0.030        | 0.630<br>0.570   | 0.599  |                  |
| 8                   | Wearplate   | 10.576inches $\pm$ 0.010       | 10.586<br>10.566 | 10.576 |                  |
| 9                   | Wearplate   | 11.942inches $\pm$ 0.010       | 11.952<br>11.932 | 11.942 |                  |
| 10                  | Wearplate   | 18.090inches $\pm$ 0.030       | 18.120<br>18.060 | 18.090 |                  |
| 11                  | Wearplate   | 0.316inches + 0.006<br>- 0.001 | 0.322<br>0.315   | 0.316  |                  |
| 12                  | Wearplate   | 0.546inches $\pm$ 0.010        | 0.556<br>0.536   | 0.548  |                  |
| 13                  | Wearplate   | 0.316inches + 0.006<br>- 0.001 | 0.322<br>0.315   | 0.316  |                  |
| 14                  | Wearplate   | 0.670inches $\pm$ 0.010        | 0.680<br>0.660   | 0.671  |                  |
| 15                  | Wearplate   | 0.190inches + 0.005<br>- 0.001 | 0.195<br>0.189   | 0.190  |                  |
| 16                  | Wearplate   | 3.815inches $\pm$ 0.010        | 3.825<br>3.805   | 3.815  |                  |
| 17                  | Wearplate   | 16.100inches $\pm$ 0.010       | 16.110<br>16.090 | 16.100 |                  |

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

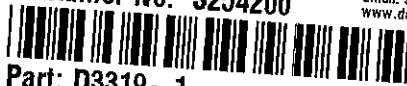
Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                      |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details: _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |



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Container No: S254200



Part: D3319-1

Job No: 205906

Serial No/Batch: S254200

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/10/20